



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3216-1
Job Sheet 176798



Part No: D3216-1

Job Qty: 10 ea

Part Name: Fitting



Part Weight: 0 lbs

Job Created: 5/1/18

Due Date: 5/3/18

Type: SOLD

111
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Status: Scheduled

Priority: Medium

Job Tracking No:

Created By: Linda Lacelle

Description:

Note: DWG REV A IPP: A 03.10.28 New Issue KJ/RF IPP Rev:B Now on Waterjet 06-07-03 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		5/3/18	0.00	0.00	Start Up Waterjet		18/05/01
100	Waterjet	10 pcs		5/3/18	0.00	0.51	Waterjet1		18/05/01
120	QC	10 pcs		5/3/18	0.00	0.00	QC8		38
130	Small Fab	10 pcs		5/3/18	0.00	1.61	Small Fab-3		9-89
140	QC	10 pcs		5/3/18	0.00	0.00	QC5		EB
150	Packaging	10 pcs		5/3/18	0.00	0.00	Packaging3	St026	2018-05-03
160	QC21-SA	10 Ea		5/3/18	0.00	0.00	QC21		

Part Op 100 - 1-Cut as per Dwg D3216

Descriptions: 130 - Tumble until parts have a polished finish.

DAS
21
9-80

MAY 03 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S11GA	304/316 0.125 Sheet	.2880 sf (.0288 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S11GA	0	85	0



Container No: S067373



Part: D3216-1

Job No: 176798

Serial No/Batch: S067373

Revision:

Inspector:

Dart Aerospace Ltd.
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Hawkesbury, ON K6A 1K7
CANADA
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Date: 05/01/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Fitting	2.600inches $\pm$ 0.010	2.610 2.590		
2	Fitting	2.010inches $\pm$ 0.010	2.020 2.000		
3	Fitting	0.295inches $\pm$ 0.010	0.305 0.285		
4	Fitting	1.548inches $\pm$ 0.010	1.558 1.538		
5	Fitting	1.004inches $\pm$ 0.010	1.014 0.994		
6	Fitting	0.295inches $\pm$ 0.010	0.305 0.285		
7	Fitting	0.250inches $\pm$ 0.010	0.260 0.240		
8	Fitting	0.125inches $\pm$ 0.010	0.135 0.115		

Plex 5/1/18 10:30 AM dart.lacelle.linda